



HANGZHOU MARGARITA TRADING CO.,LTD

Radial spoke production process.

Equipment:

1、 Spoke machine:

The production of vari-diameter spokes requires the use of the spoke machine twice, with a certain output, the configuration of two sets of spoke machine, more ideal.

First time: complete spoke wire: straightening, cutting, bunching, production efficiency: 80 pieces / min.

The second time: to complete the reducer after the bar, pier head, pressure bending, thread rolling process, production efficiency: 80 pieces / min.

2、 Automatic Diameter Change Straightening Machine

After completing the bundle of good head after the bar pulling mold reducer, reducer diameter and length of the reducer according to the user's product requirements

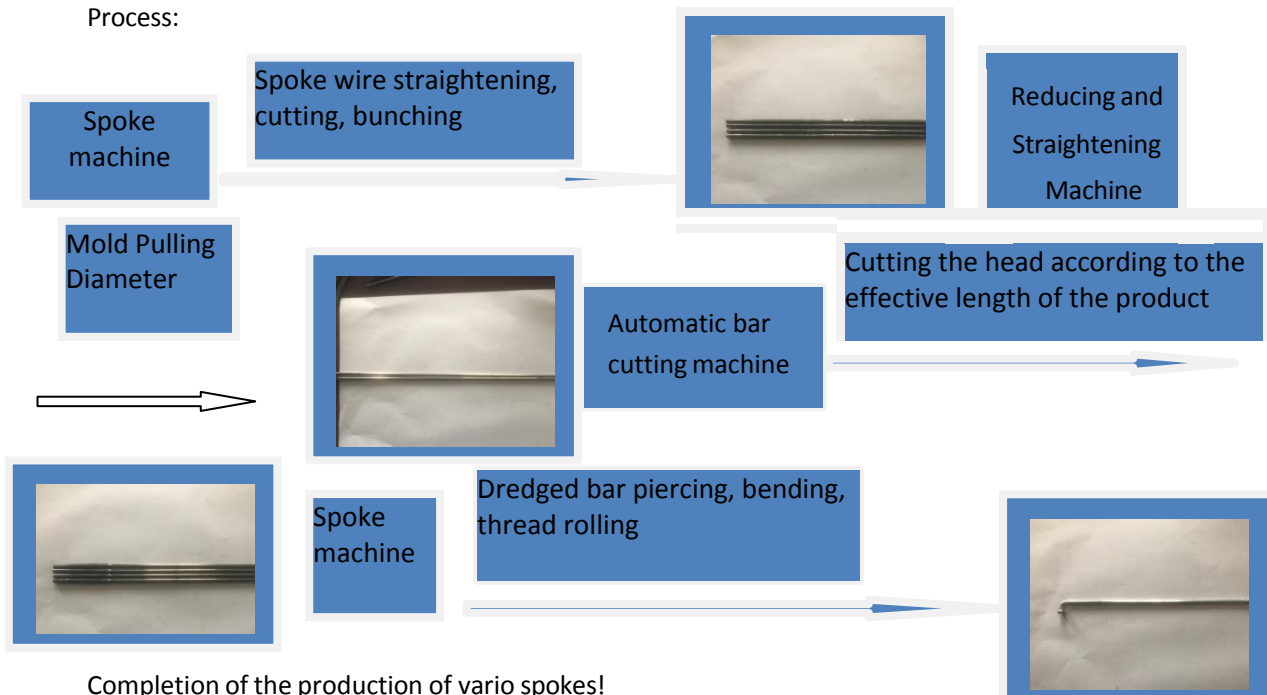
Production efficiency: 20 pieces/minute

3、 Automatic bar cutting machine:

Completion of the bar by reducing the size of the good, according to the effective length of the product cutting head

Production efficiency: 100 pieces/minute

Process:





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Instructions:

A complete spoke machine has a straightening, cutting, bunching, bending and thread rolling process. For the production of vario spokes, two spoke machines can be considered (one for straightening, cutting, and bunching, and one for piercing, bending, and thread rolling).